

Date: Friday, 7/7/2006 8:14:23 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BEARING		
Job Number	: 27843		Part Number	: D3284009		
Estimate Number	: 10717		Drawing Number	: D3284 REV A		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 7/7/2006 S.O. No. : N/A		Drawing Revision	: A		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 7/11/2006 Qty: 20 Um: Each		
Previous Run	: 27751					
Written By	: See COMMENT REW					
Checked & Approved By	: 06.07.07					
Comment	: Est Rev:A 04.05.13 New Issue KJ/DS					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
Comment: PURCHASING Issue P/O: 11631 to Eagle Copters Order P/N: 47-140-252-5 Certificate of Conformity is required		
2.0	471402525	bearing
Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s) Bearing		
3.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1		
1-Receive & Inspect For Transit Damage Ensure certificate of conformaty is attached		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 5419		
5.0	DC	DOCUMENT CONTROL
Comment: DOCUMENT CONTROL Inspection Level 21		
D3.1 QCS 20.07.12 (20)		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
06.07.12	3.1	QC 5 req'd. Please add. Perm. Change. <i>J</i>	<i>E</i>	06.07.12			<i>J</i> 06.07.12

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes No DQA: *J*Date: *06.07.12*

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DARTDRAFT COPY IS
DUE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
		D3284	SHEET 1 OF 1
DATE	TITLE		SCALE
04.05.06	ADJUSTABLE ENGINE MOUNT		1:1
A	04.05.06	NEW ISSUE	

RELEASED
04.05.17SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 27843

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CO-OP PICK TICKET

CUSTCD	CUSTOMER ORDER NO.	COPY	LINENO	DATE	S/A NO.
K3200	06-002624	RECIPIENT	000001	10/07/06	000288463

ITEM NUMBER	KEYWORD	QTY	UM	BIN LOCATION	PRI
047-140-252-005	BEARING	20	EA		A99

SHIPTO	SM	CAR	P/S	SCH. DATE
K3200	CP	CU	N	10/07/06

PICK TICKET NO. CAN0822073

BELL HELICOPTER TEXTRON
CUSTCD CUSTOMER ORDER NO.
H0900 CAN2006020100

COPY CO-OP PICK TICKET
RECIPIENT LINENO DATE S/A NO.
001308 16/02/06 001324486

ITEM NUMBER KEYWORD QTY UM BIN LOCATION PRI
047-140-252-005 BEARING 20 EA AP13E3 999

SHIPTO SM CAR P/S SCH.DATE
H0900 AFC FEO N 16/02/06

36271



PICK TICKET NO. AAN4071021



ORDER NO. **CAN2006020100**

LINENO. **001308**



ITEMNO. **047-140-252-005**



QTY **20**



UM **EA**

Eagle Copters Maintenance Ltd

823 McTavish Road, NE Calgary, Alberta T2E 7G9

TCCA AMO Approval No. 6-81

LOT #: LT-06-010720



Sold To: SO06-01789.001

Sold Date: 7/10/2006 8:41:56PM

Part No: 047-140-252-005

Description: BEARING, ROD END

Serial No:

Condition: New

Qty Sold: 20.00

Cure Date:

Manufacturer: Bell Helicopter (Manufacturer)

	Cycles	Hours
Total Time:		0.0

TSO:

Details of work performed/reason for removal

Receiving Inspection

Additional work to be performed upon installation

The maintenance described has been performed in accordance with the applicable standards of airworthiness

July 10, 2006

Lic. No./Stamp

Inspector

Eagle
6-81

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Maintenance Release

Eagle Copters Maintenance Ltd

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

PACKING SLIP

Date Shipped: July 10, 2006

Telephone: (403) 250-7370

Fax: (403) 250-7110

* Aircraft On Ground *

Shipment number: SH#-003881

Manifest number:

Ship To: Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Ship Via: FED EX

Carrier Terms:

Waybill: 7927 9107 0721

Shipping Instructions:

Customer P.O. Number: 1631

Phone: (613) 632-3336

Item	Part Number	Part Description	Current Location	Qty	UOM	Serial Number	Lot Number
1	047-140-252-005	BEARING,ROD END	Shipping Area	20	Each		LT-06-010720

Comments

Sales Order Number: SO06-01789.001

Eagle PO Number PO-06-002624.1

Sales Order Number 2006001789
Customer Dart Aerospace Ltd.

Parts on Back Order

Part Number	Part Description	Qty Sold	BackOrder Qty
047-140-252-005	BEARING,ROD END	20.00	0.00

* End of Report *

>> denotes that the Packing Slip line item has already been printed.